

# Skills Alliance for Industrial Symbiosis - A Cross-sectoral Blueprint for a Sustainable Process Industry (SPIRE-SAIS)



**SPIRE-SAIS FINAL CONFERENCE, 23 MAY 2024**  
**TU Dortmund – International Meeting Centre**



# SPIRE-SAIS

## Final Conference

### Program



09:30 AM	Meet&greet
10:00 AM	Opening Antonius Schröder, TU Dortmund University, Project Coordinator Felix Rohn, European Commission
10:30 AM	<b>SPIRE-SAIS: The Pathway to Deliver Impact on Future Skills and High-Value Jobs</b> SPIRE-SAIS in a Nutshell (15') - Antonius Schröder, TUDO, Project Coordinator SKILLS4Planet Training Platform (30') - Jorge Muract, Worldsteel
11:30 AM	<b>Implementation and Rollout of the European Blueprint</b> SPIRE-SAIS Policy Recommendations (10') – Andrea Tropeoli, Simona Pace RINA
11:40 AM	<b>Step into Action: Shaping the “Circular” Future of Industrial Symbiosis and Energy Efficiency (50')</b> Moderator: Miikka Nieminen, EUROFER Speakers: Aurela Shtiza, IMA Europe Christian Leroy, European Aluminium Klaus Peters, ESTEP Sophie Grenade, IndustriALL Europe
12:30 PM	Lunch

1:30 PM	<b>SPIRE-SAIS Sectoral Blueprint: The European Challenge in Implementing IS and EE Skills and Jobs in the Future Process Industry (30')</b> Veit Echterhoff, ThyssenKrupp Monica Perez-Clausen, AGBAR
2:00 PM	<b>The European Community of Practice: Sectoral and Regional Strategies for Future Skills of IS and EE in Industry</b> Moderator: Clara Behrend, TUDO Sectoral Roll-out: ITC Ceramics Newcomer Training – Irina Celades, ITC Water Junior Program – Naomi Timmer, H2O People Regional Roll-out: Emilia Romagna – Daniela Sani, ART-ER Basque Country – Felix Bayon, Sidenor H4C European Community of Practice – James Woodcock, International Synergies
3:00 PM	Coffee Break
3:15 PM	<b>Future Skills – Pitches of Other Findings and Perspectives</b> Moderator: Antonius Schröder, TUDO Community of Practice Industry 5.0 - Daniela Angione, InnoGlobal BRIDGES 5.0 - Steven Dhondt, TNO P4Planet - Raquel Almeida, ISQ RACE - Jan Eggert, EIT RawMaterials ChemRegions - Anni Siltanen, ECEG greenSME - Clara Behrend, TU Dortmund University IS2H4C – Michael Kohlgrüber, TU Dortmund University
4:25 PM	Questions & Answers – Feedback from the Audience
4:40 PM	Looking forward: Large Scale Skills Partnership Energy Intensive Industries and Pact for Skills – Felix Rohn, European Commission
4:55 PM	Wrap-up and Next Steps
5:00 PM	Cocktail

## **Opening of the Conference**

**Antonius Schröder, Project Coordinator – TU Dortmund University**

**Paolo Zancanella, Project Officer – EACEA European Commission**





TU Dortmund University

[www.international.tu-dortmund.de/en](http://www.international.tu-dortmund.de/en)

- The Ruhr Area is Germany's most densely populated area with almost 6 million people from over 150 nations
- Benefits: safe environment, multicultural, relatively cheap cost of living, great location in Europe
- Dortmund has nearly 600,000 inhabitants and a vibrant history





## Dortmund Yesterday Coal – Steel - Beer



## **Dortmund Today** **Micro-Electronics – Logistics - Services**







All of this is Dortmund

...and so much more!

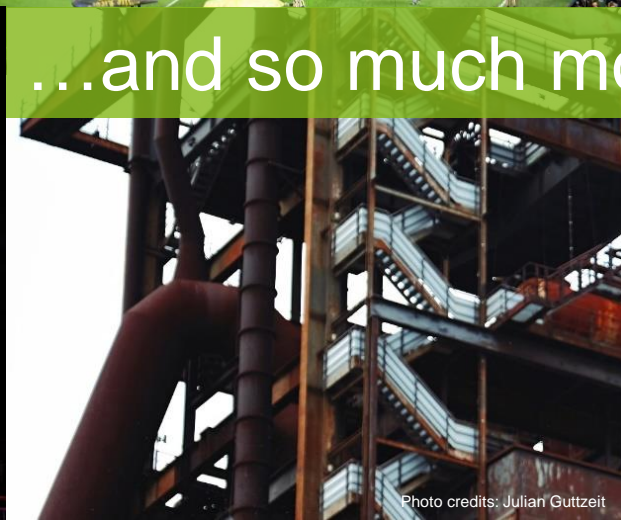


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**AWARDS 21**

The European Capital  
of Innovation

WINNER

**DORTMUND**

European  
Innovation  
Council



INN VATION  
NEXT D OR

ZUKUNFT AUS DER  
NACHBARSCHAFT





- Founded in 1968
- Now: approx. 34,000 students, 11% international
- 2 campuses: Connected by the world's first fully automatic monorail
- Adjacent technology park: the largest in Germany
- University Alliance Ruhr: Opportunity to cross-enroll in classes at Ruhr University Bochum and/or at the University of Duisburg-Essen

## We are TU Dortmund University with 17 Departments...

Mathematics  
Physics  
Chemistry & Chemical Biology  
Computer Science  
Statistics  
Biochemical and Chemical Engineering  
Mechanical Engineering  
Electrical Engineering and Information Technology

Spatial Planning  
Architecture and Civil Engineering  
Business and Economics  
Educational Sciences & Psychology  
Rehabilitation Sciences  
Humanities & Theology  
Cultural Studies  
Arts and Sports Sciences  
Social Sciences





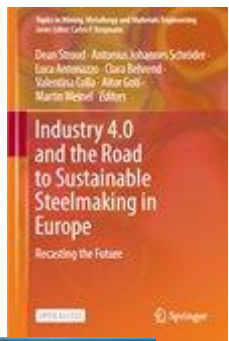
# TU Dortmund University Social Research Centre – sfs

# Social Research Centre sfs at a Glance

- sfs is one of the largest and most traditional institutes of social sciences in the field of labour in Germany, founded in 1946
- Now a central scientific unit of the TU Dortmund University
- 50 scientists are involved in research, consultation, and evaluation, focusing current topics regarding the social innovations and the world of labour
- The modern research profile aims at actively connecting science and practice
- sfs is consulting companies, politics, and associations in regional and transnational networks
- About 20 research projects per year at sfs

## Research Areas:

- Organisational Development in the Network Economy
- Services Research and Gender Studies
- Labour and Education in Europe
- Labour Policy and Health
- Sustainable Development of Technologies and Organisations
- Social Innovation as a cross-cutting theme





# SPIRE-SAIS

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**Antonius Schröder, Project Coordinator – TU Dortmund University  
SPIRE-SAIS Blueprint in a Nutshell**

**SPIRE-SAIS FINAL CONFERENCE, 23 MAY 2024**





# Skills Alliance for Industrial Symbiosis (SAIS)

## A Cross-sectoral Blueprint for a Sustainable Process Industry (SPIRE)

### EU Programme: ERASMUS+ “New Skills Agenda”

- Duration: January 2020 - December 2023
- Funding: 4 Mio Euro
- 24 Partners + 13 associated partners
- Already 25 funded sectoral blueprints

### Key components of SPIRE-SAIS:

- Build on existing SPIRE coordination, projects and activities
- **Cross-sectoral approach, covering all the SPIRE energy intensive industry sectors**
- Sector associations as central communication and dissemination intersection



 Co-funded by the  
Erasmus+ Programme  
of the European Union

# Industry Driven Long-term Skills

## Strategy

### Mission

Industry driven proactive adjustment of the future skills demands developed by the industry and for the industry.

### Main objectives

- Proactive skills adjustments.
- New training and curricula requirements.
- Political support measures.
- Successful sectoral upskilling schemes.
- Efficient management of knowledge.
- Improve recruitment and retention.
- (Social) Key Performance Indicators (KPIs).





## PROJECT PARTNERS AND COUNTRIES



**Industry sector associations:** A.SPIRE, ESTEP, IMA Europe, European Aluminium, Water Europe, ECEG

**Companies:** Covestro (Chemicals), Sidenor, Ferriere Nord (Steel), MYTILIENOS (Aluminium), SGSB/AGBAR (Water)

**Education/training providers & RTOs:** Scuola Superiore Sant'Anna, Fondation Circe, ITC, ISQ, International Synergies, H2Opeople

**Research institutions:** TU Dortmund University, CSM/RINA, Visionary Analytics, IMNR, Łukasiewicz-IMN

**Regional institutions:** ART-ER

**Associated partners:** EIT Raw Materials, thyssenkrupp Steel Europe, CEFIC, CEMBUREAU, ITQ (Universitat Politècnica de València), Carbon Market Watch, Circle Economy, University of Deusto, Cerame-Unie, Carbon Market Watch, Skillman, ArcelorMittal Global R&D, Mota Ceramics Solutions MCS, ARGO, IndustriALL



Cement



Ceramics



Chemicals



Engineering



Non-ferrous metals



Minerals



Pulp & paper



Refining



Steel



Water

# Industry Driven Consortium

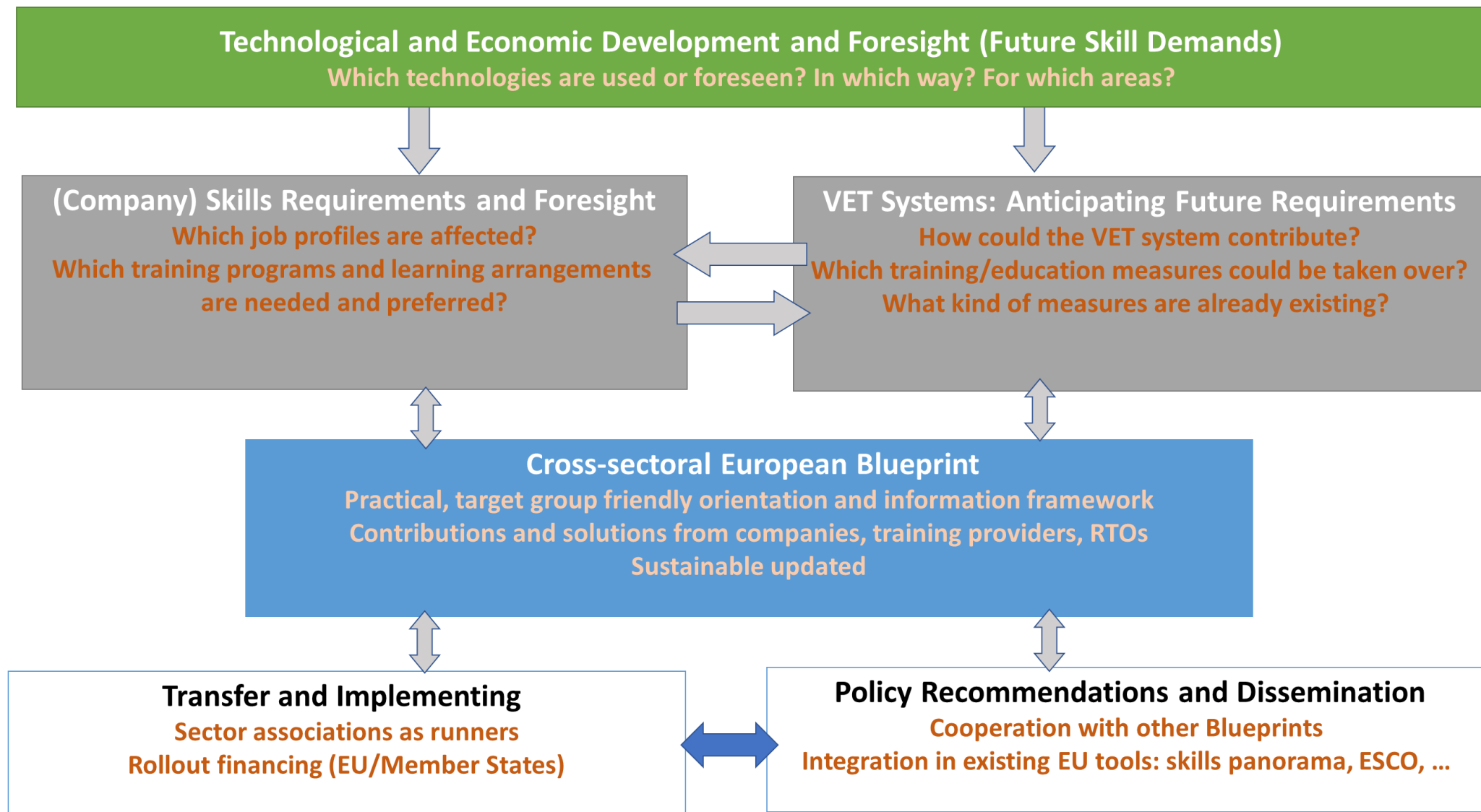


- 24 partners
- 13 associated partners
- 12 countries
- 10 industry sectors

### Central Objective:

- Proactive skills adjustment with the industry for the industry

# Approach



# SPIRE-SAIS Roadmap



Technological and Economic Demands and Skills Requirements

Technological, Economic, and Societal Development and Demands  
Skill needs

## Skills Adjustment

Skills Classification  
Job Profile Assessment  
VET Support

## Strategies / Measures

Foresight Observatory  
Training Offers  
Learning Arrangements  
Division of Responsibilities  
Pilot Measures/Tests  
Incentives: Awards, Online Fora  
Image/Recruitment/Talent Management

## Alliances and Leadership

EU Level:  
SPIRE, P4Planet  
Sector Associations  
European Community of Practice for Industrial Symbiosis  
Sectoral, National/Regional: associations, training providers

## Implementation and Rollout

Hubs for Circularity  
EU Open Coordination (European Community of Practice)  
National VET Systems  
Sectoral/Regional Eco-systems



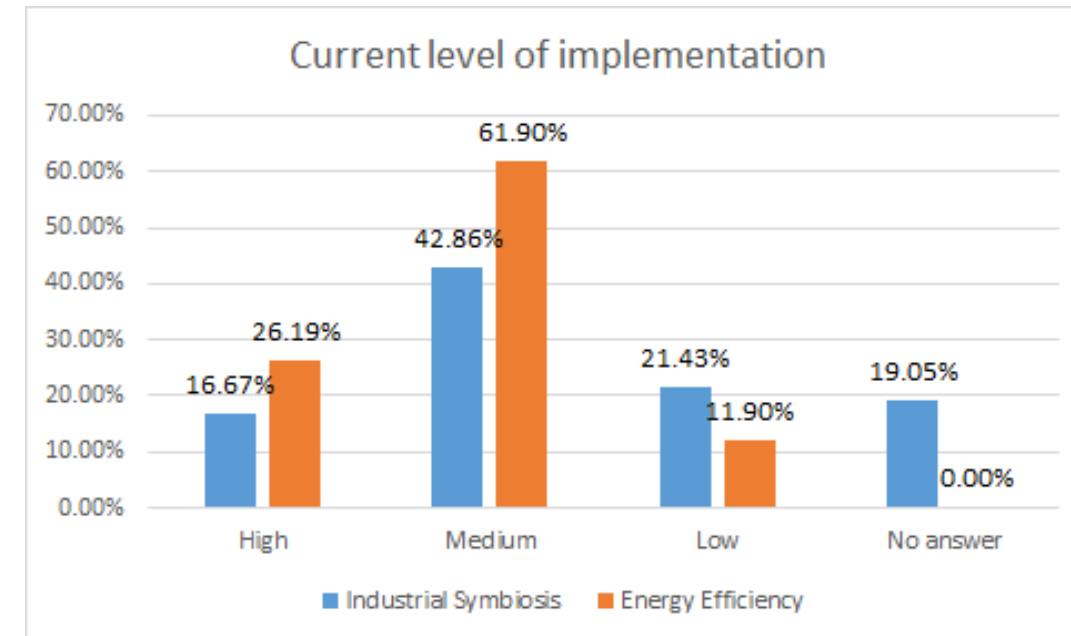
**Sustainable Ongoing Skills Alliance**



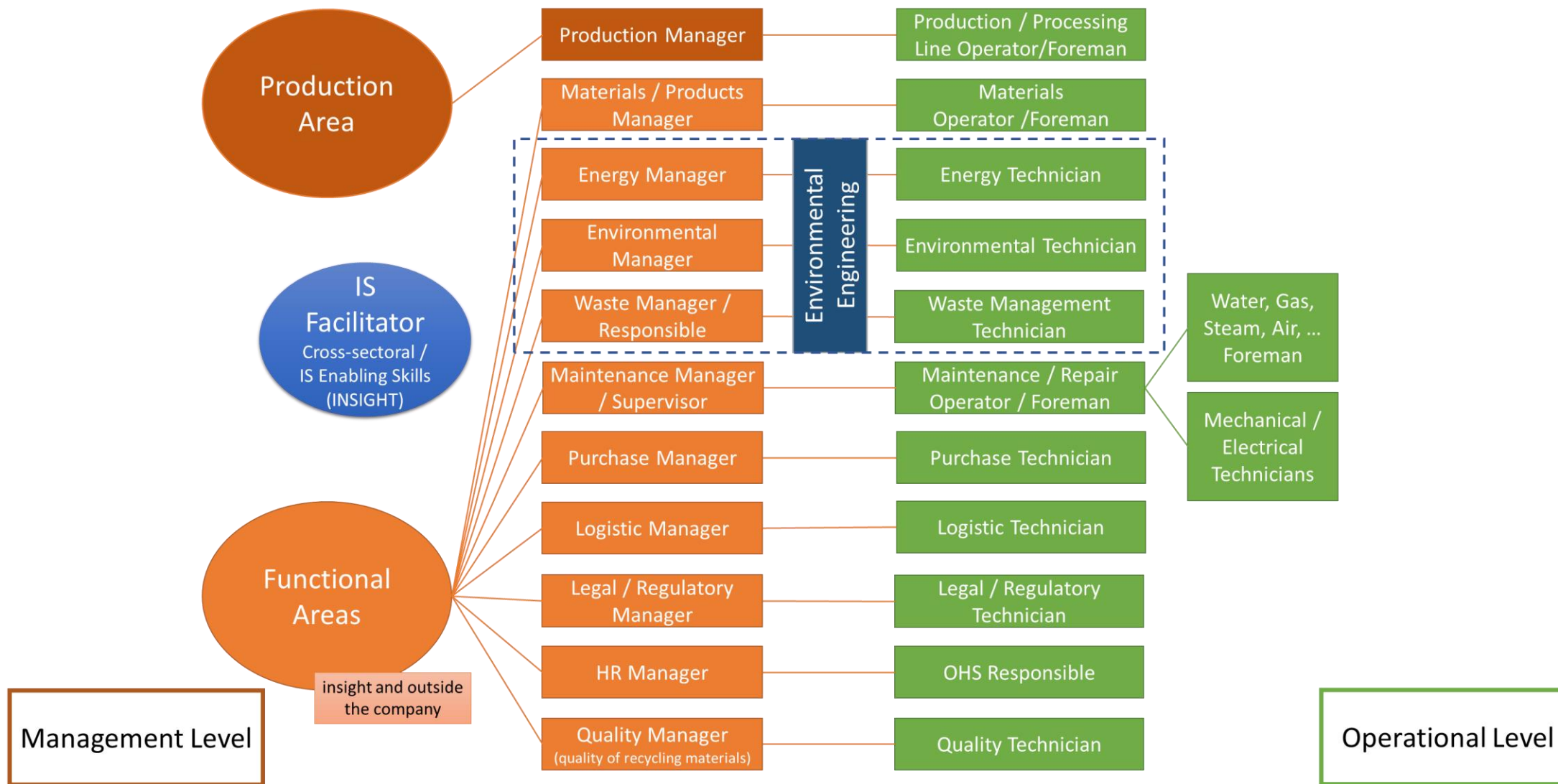
# Technological and Economic Demands and Skills Requirements



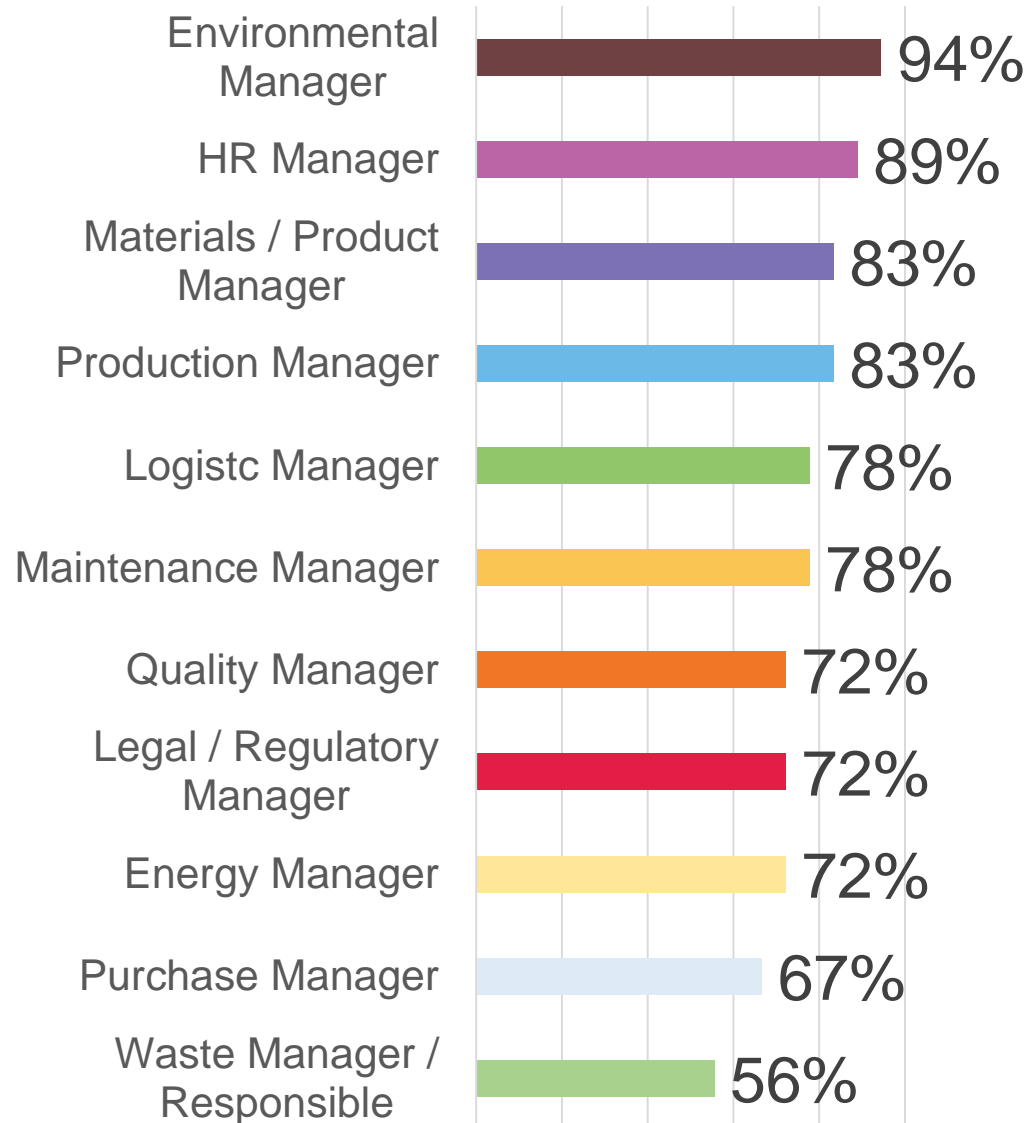
- The current **level of implementation and skills** is higher for EE rather than for IS
- Beneath internal and industrial actors: **public actors** are also main actors of IS (41%) and EE (48%)
- The **main barriers for EE/IS**:
  - cost of investments
  - regulatory issues
  - outdated plants, infrastructure and equipment
  - cooperation challenges, integration of regional stakeholders, working across different sectors
  - skills gaps.
- Mainly **no specific training programs (57% EE, 74% IS)** existing training measures are primarily **non-formal/unstructured** but a **high training needs: EE 69%, IS 81% (very) large need for training**
- **Middle and high level of skills needs** to be updated:
  - Specific job-related technical / professional skills
  - Transversal skills (esp. digital, green and personal skills)
  - Management skills
- IS is leading to **new jobs/professions** and higher workforce performance
- **Difficulties in filling vacant jobs**: 72% (very) difficult



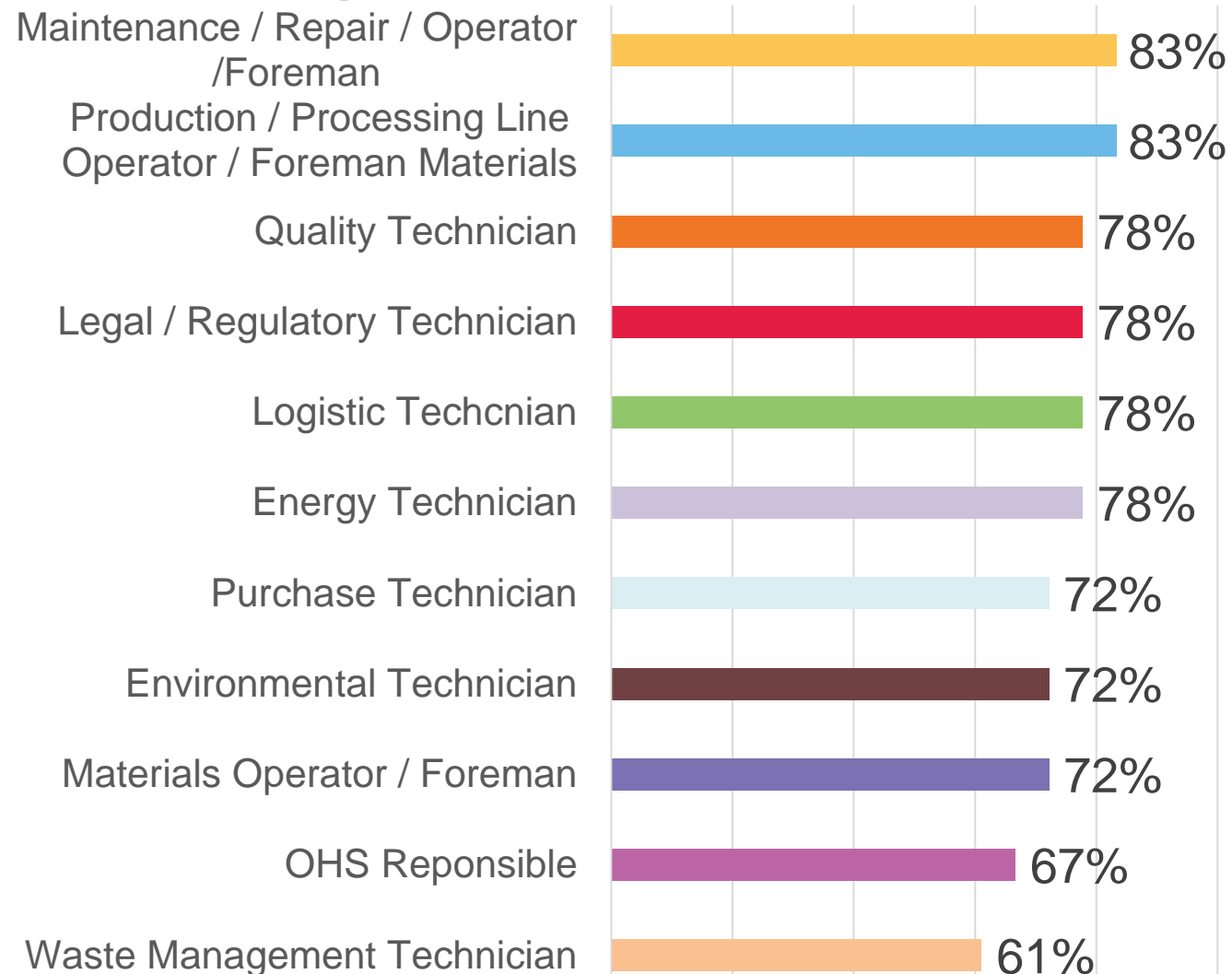
# Cross-sectoral Generic Job Profiles



# Prominence of manager profiles

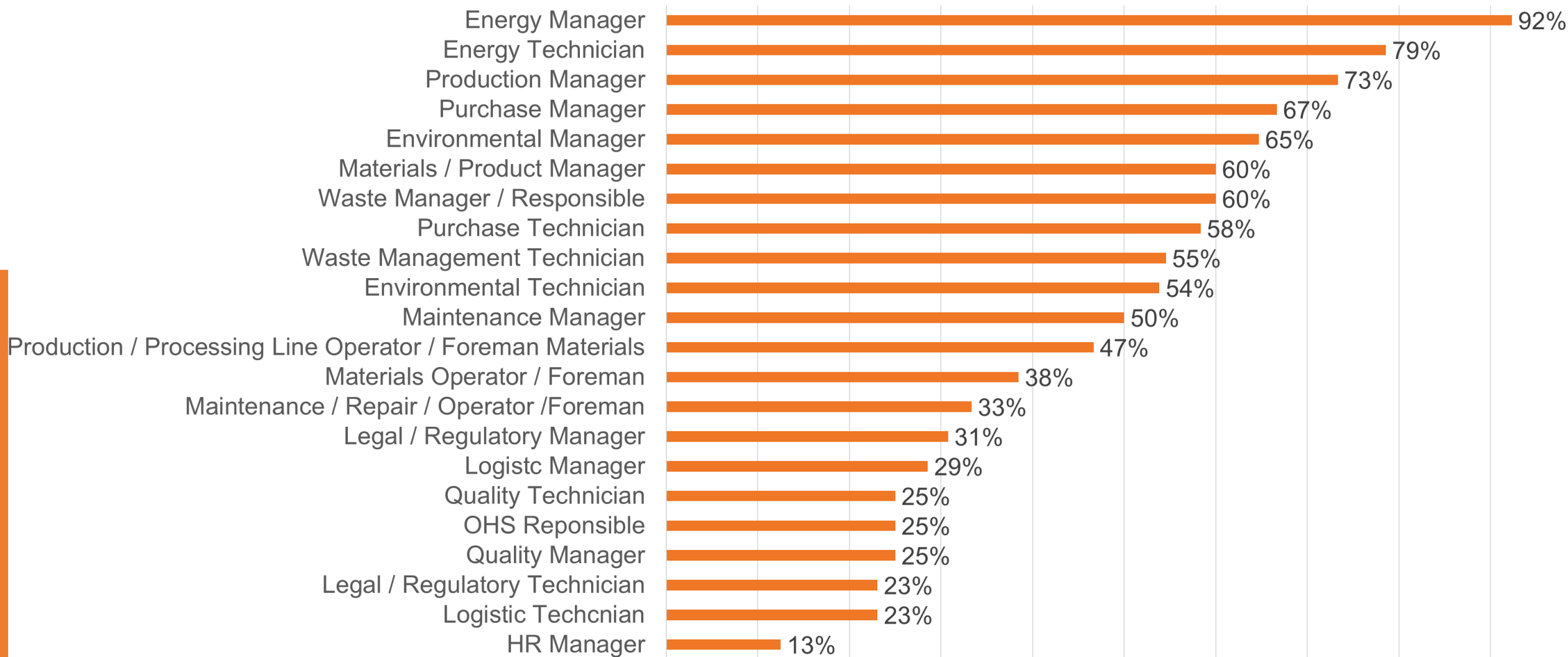


# Prominence of operator profiles

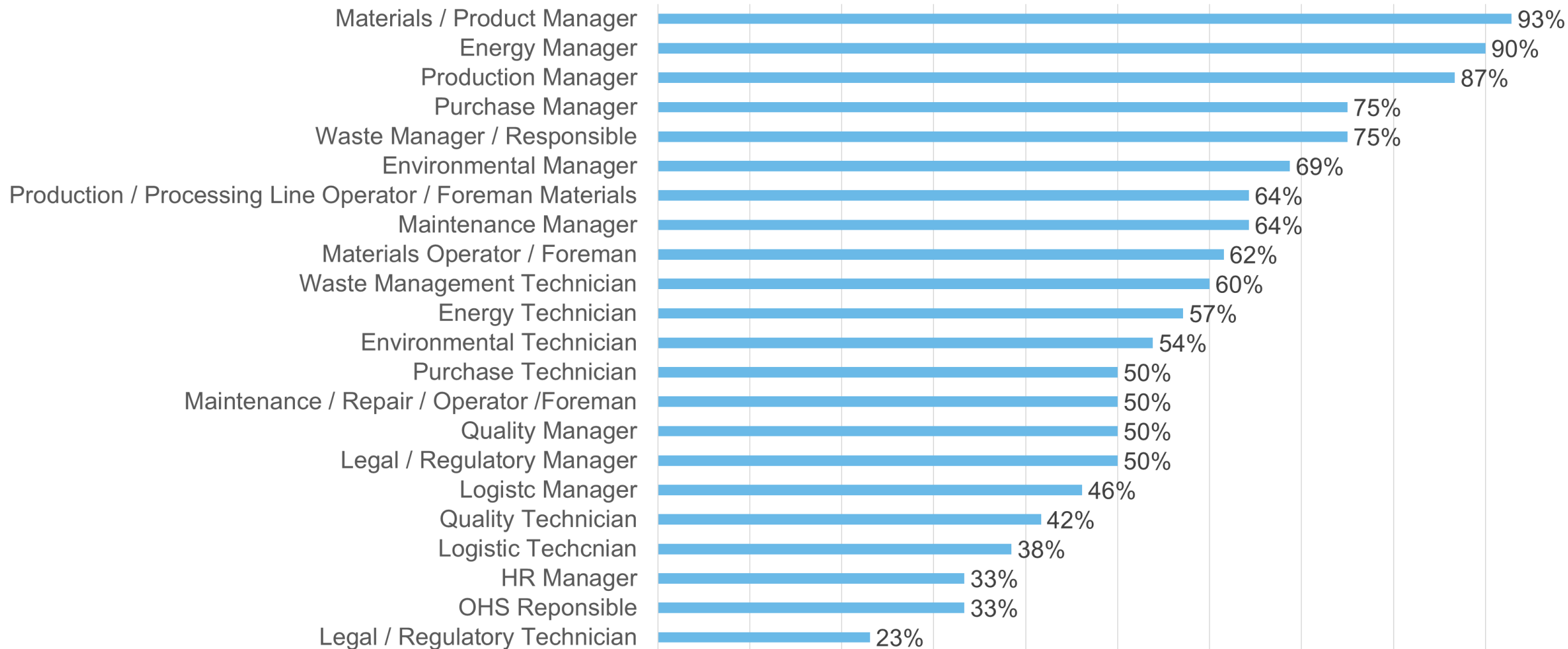




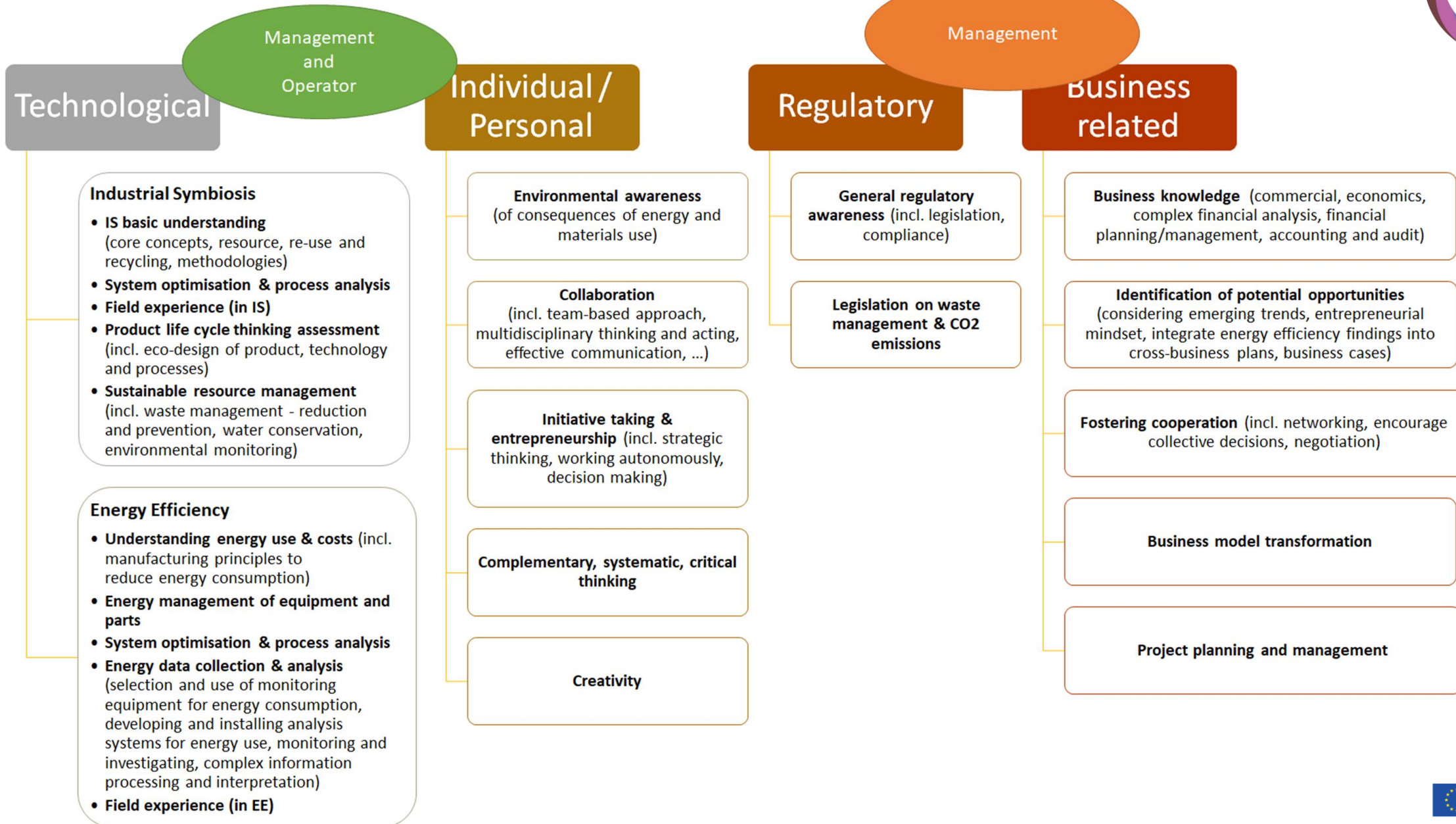
## The most important profiles for Energy Efficiency



## The most important profiles for Industrial Symbiosis



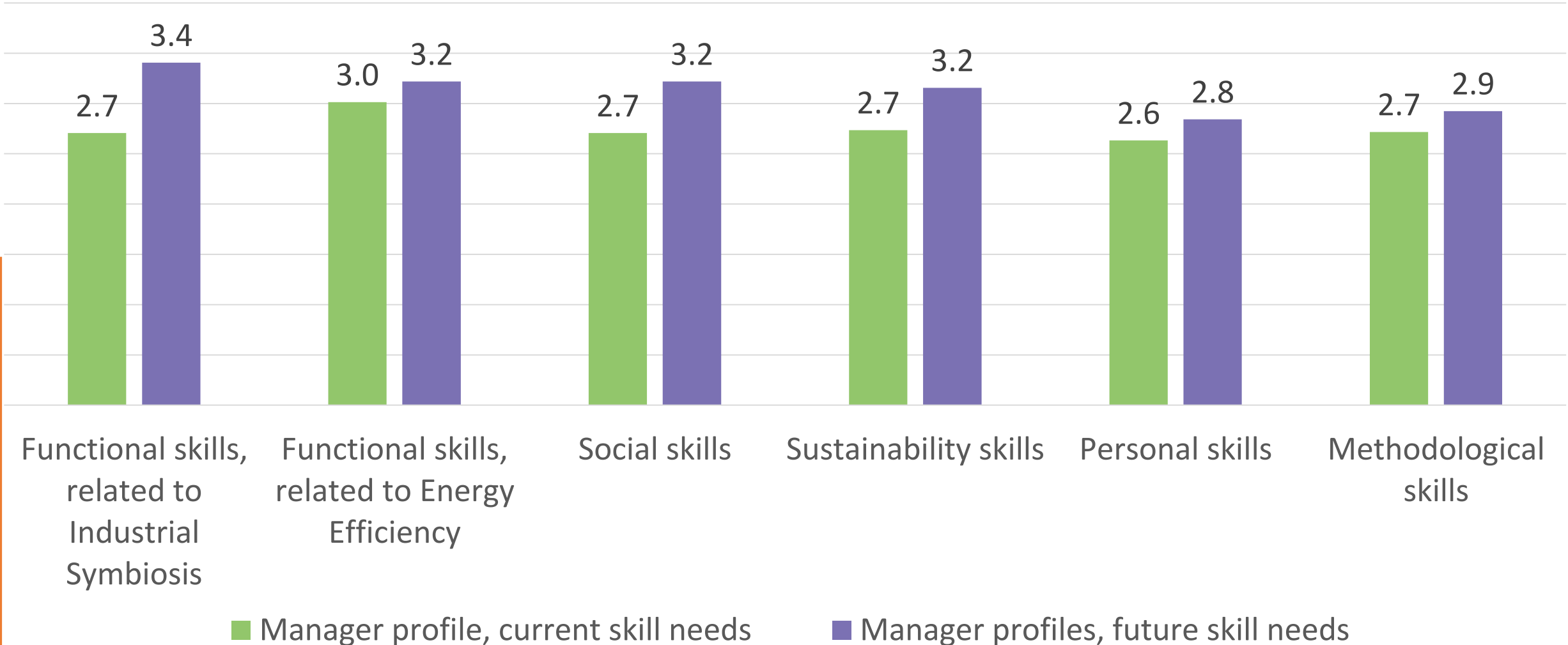
# Skills Classification





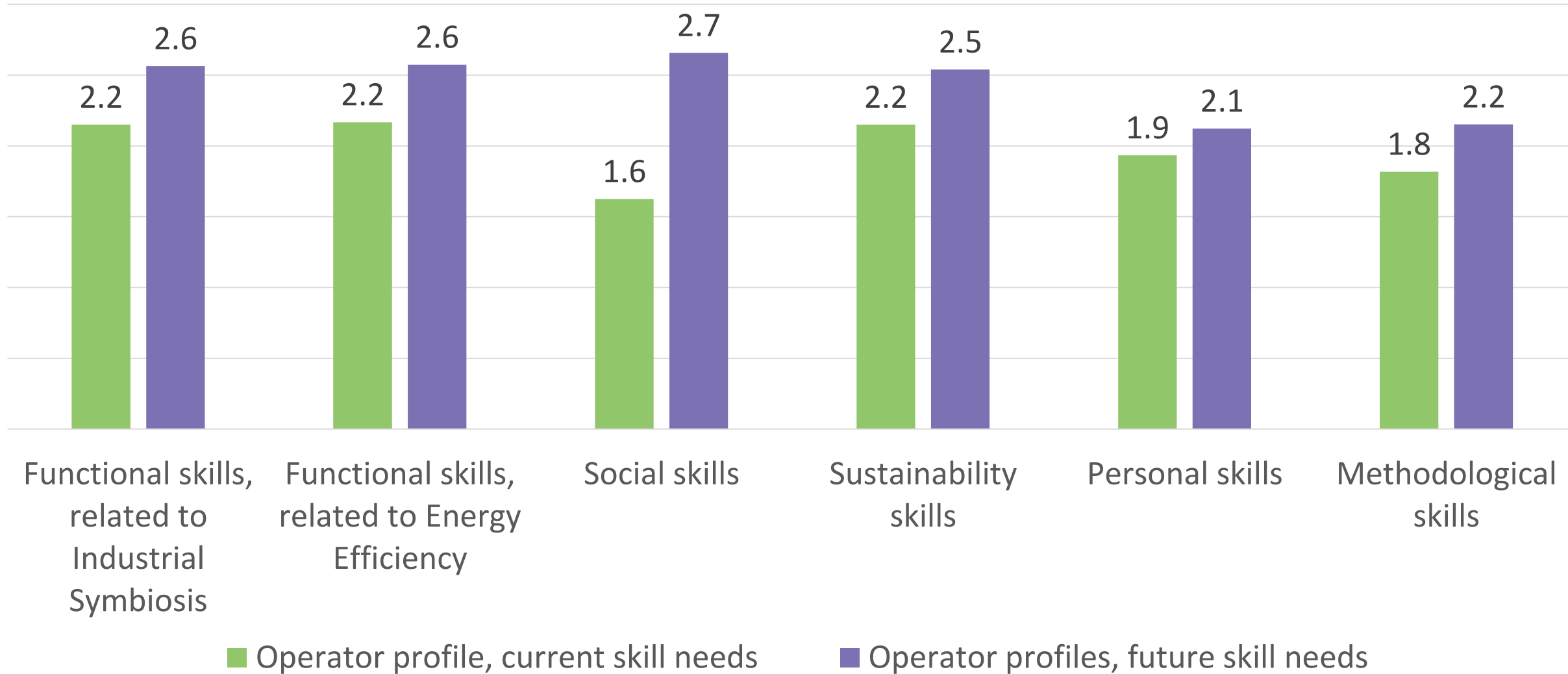
# Manager Skill Needs (Survey 2024)

0: Novice  
1: Awareness / Basic Actor  
2: Practioner  
3: Expert  
4: Master



# Operator Skill Needs (Survey 2024)

0: Novice  
1: Awareness / Basic Actor  
2: Practitioner  
3: Expert  
4: Master





# VET System Support

## Key gaps and barriers across countries:

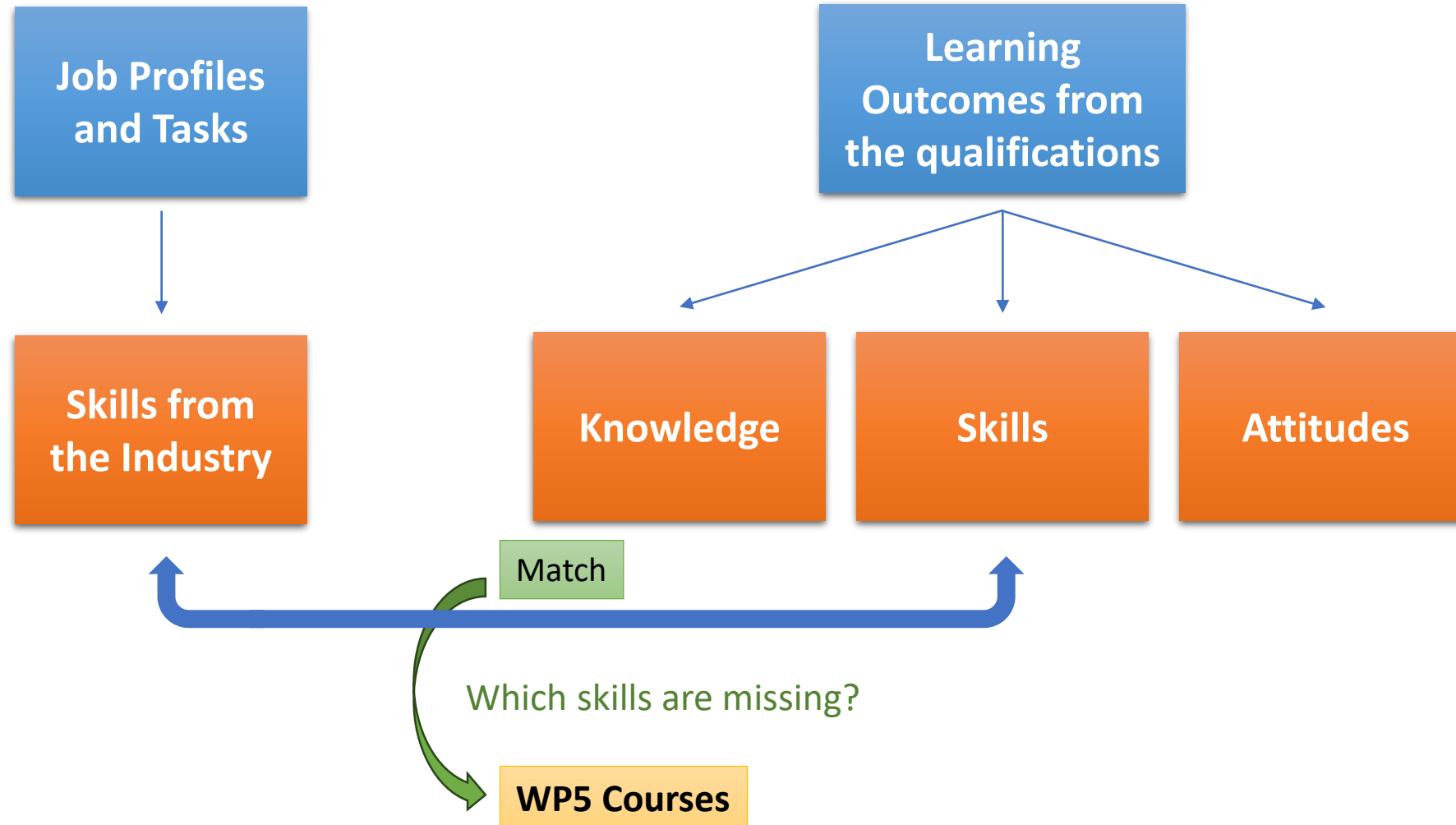
- **Educators' readiness:** Teachers often lack competencies on how to teach green skills effectively.
- **Poor evidence base:** Robust assessments of relevant educational programmes' effectiveness are necessary to replicate the good practices.
- **Course structure and tools:** Establishing a cross-sectoral IS/EE module that could be integrated in different occupational trainings could be helpful. Ideally, it should be accompanied by easily accessible didactic materials and guidance for education providers on how to deliver it best.
- **A uniform skills recognition system:** Green skills are not easily verified and certified, which discourages learners (as they rarely receive a formal certificate upon completion of training) and hinders skills tracking and forecasting.

## Other important barriers:

- **Lack of coherent policies:** The responsibility for green skills delivery is usually split between many stakeholders (educational, industrial, and environmental ministries, regional governments, VET schools, civic organisations, etc.) and not guided by a single overarching strategy.
- **Insufficient funding:** Funding tends to be fragmented and short-term.

(Analysed VET Systems: DE, ES, IT, PL and PT)

# VET System Support



# Occupation and VET Systems Related Skills Matrix

Job and skills	Description of the job in EU frameworks	Job & Qualification in country	National Frameworks	Integration in EU Framework Categories	IS and EE skills readiness
<ul style="list-style-type: none"> <li>• Job profile alternative</li> <li>• Job profile titles</li> <li>• Skill needs</li> <li>• Skill level</li> </ul>	<ul style="list-style-type: none"> <li>• ESCO group label</li> <li>• ISCO group code</li> <li>• ESCO occupation level and code</li> <li>• ESCO alt. Labels</li> <li>• ESCO skills</li> </ul>	<ul style="list-style-type: none"> <li>• ESCO group label in country</li> <li>• Job labels in country</li> <li>• Qualification label</li> </ul>	<ul style="list-style-type: none"> <li>• National qualification framework labels of occupation and qualification</li> <li>• list of national VET programmes delivering those</li> <li>• duration</li> </ul>	<ul style="list-style-type: none"> <li>• Europass certificate</li> <li>• ISCED info</li> <li>• EQF info</li> <li>• ESCO integration of qualification</li> </ul>	<ul style="list-style-type: none"> <li>• Skill needs</li> <li>• Skill levels</li> <li>• Skills sufficiently addressed by qualification</li> <li>• Integration of skill in qualification,</li> <li>• Addressed in VET programme, learning outcomes indicated</li> </ul>

Selected Profiles:

Energy Manager

Environmental Manager

Waste Managing Technician



# SPIRE-SAIS Skills Matrix - Contents

SPIRE-SAIS label	Job and skills					Description of the job in EU frameworks							
	Job profile (WP3 input)	Alternative job profile titles	Skills Needs	Level of the skill		ESCO group label	ESCO group code	ESCO occupation label	ESCO occupation code	ESCO Alternative labels	ESCO Skills relevant for IS	ESCO Skill alternative labels	ESCO Skill reusability level
				Current level	Future level								
Energy Manager	Energy manager	Energy excellence manager				Professional services managers not elsewhere classified	1349	Energy manager	1349.12	energy demand forecasting manager	conduct energy audit	conducting energy audit # analysing energy consumption #	sector-specific
			IS basic understanding							environmental compliance manager	promote sustainable energy	promoting sustainable energy # encouraging use of	sector-specific
			System optimisation & process analysis							energy monitoring manager	identify energy needs	energy need identifying # identify energy needs #	sector-specific
			Field experience (in IS)							green policy manager	analyse energy consumption	analysing energy consumption # energy consumption analysing #	cross-sector
			Product life cycle thinking assessment							energy procurement manager	define energy profiles	determine energy profiles # calculate energy profiles	sector-specific
			Sustainable resource management							energy policy manager	advise on utility consumption	give advice about utility consumption # advice giving	sector-specific
			Understanding energy use & costs							energy manager	advise on heating systems energy efficiency	giving advice on heating systems energy efficiency #	cross-sector
			Energy management of equipment and parts							environmental sustainability manager	advise on sustainable management policies	encourage sustainable management # advocate	cross-sector
			System optimisation & process analysis							smart energy specialist	develop energy policy	developing energy policy # energy policy maintaining # maintaining energy policy # develop energy policy # energy policy developing # maintain	sector-specific
			Energy data collection & analysis							energy and sustainability manager	carry out energy management of facilities	carry out energy management of facilities # undertaking energy audit of facilities # carrying out energy audit of facilities #	cross-sector

# SPIRE-SAIS Skills Matrix - Contents

National Level: Germany															
SPIRE-SAIS label	JOB & QUALIFICATION (in DE)			German National Frameworks			Integration of EU Framework				Skill needs		Skill level		
	ESCO group label (in DE)	(Alternative) Job Labels (in DE)	Qualification label (in DE) [Berufsausbildung]	KldB 2010	DQR (GQF)	Programmes providing this qualification	Duration	Certificate in Europass Format	ISCED Info	EQ F	ESC O			Current level	Future level
Energy Manager	Energiemanager / Energiemanagerin	Energiemanager / Energiemanagerin / Managerin / Fachwirt für Energiewirtschaft / Geprüfte Fachwirtin für Energiewirtschaft	Geprüfter Fachwirt für Energiewirtschaft / Geprüfte Fachwirtin für Energiewirtschaft	32537	6	Geprüfter Fachwirt für Energiewirtschaft und Geprüfte Fachwirtin für Energiewirtschaft	3 (or more) + 2 years of work	<a href="#">Link (EN)</a>	655	6	Yes	IS basic understanding			
												System optimisation & process analysis Field experience (in IS)			
												Product life cycle thinking assessment Sustainable resource management			
												Understanding energy use & costs			
												Energy management of equipment and parts System optimisation & process analysis			
												Energy data collection & analysis			
												Field experience (in EE)			

## National Level: Germany

IS and EE Skills Readiness							
Skill needs	Skill level		Whether this skill is sufficiently addressed in the DESCRIPTION OF QUALIFICATION? (YES/NO/partly)	How this skill is integrated in the DESCRIPTION OF QUALIFICATION?	Whether this skill is sufficiently addressed in the particular QUALIFICATION PROGRAMME? (YES/NO/partly)	How this skill is integrated in the particular QUALIFICATION PROGRAMME?	Relevant learning outcomes indicated in the particular QUALIFICATION PROGRAMME?
	Current level	Future level					
					Name of the programme: Geprüfter Fachwirt für Energiewirtschaft und Geprüfte Fachwirtin für Energiewirtschaft		
IS basic understanding			No	Not mentioned	No	N/A	N/A
System optimisation & process analysis			No	Not mentioned	No	N/A	N/A
Field experience (in IS)			No	Not mentioned	No	N/A	N/A
Product life cycle thinking assessment			No	Not mentioned	No	N/A	N/A
Sustainable resource management			No	Not mentioned	No	N/A	N/A
Understanding energy use & costs			Yes	"Assessing processes and cash flows related to energy management and evaluating their significance and influence"	Yes	As in the qualification framework	Certified energy management specialists can independently administer fields related to energy management in energy companies ..., in energy associations and in energy-intensive industrial enterprises. In this context, they motivate, support and manage staff.
Energy management of equipment and parts			Partly		Partly		
System optimisation & process analysis			Partly		Partly		
Energy data collection & analysis			Partly	"Assessing processes and cash flows related to energy management and evaluating their significance and influence"	Partly	As in the qualification framework	



# SPIRE-SAIS Training Framework



## Generic IS Training

### Thematic Indepth / Advanced Training Courses

Financial  
Assessment

Critical Raw  
Materials

H2

others

### Sector Specific Illustrations / Specifications



Cement



Ceramics



Chemicals



Engineering



Non-ferrous  
metals



Minerals



Pulp & paper



Refining



Steel



Water

### Job Profile / Function Related Courses

Production  
Areas

managerial  
operational

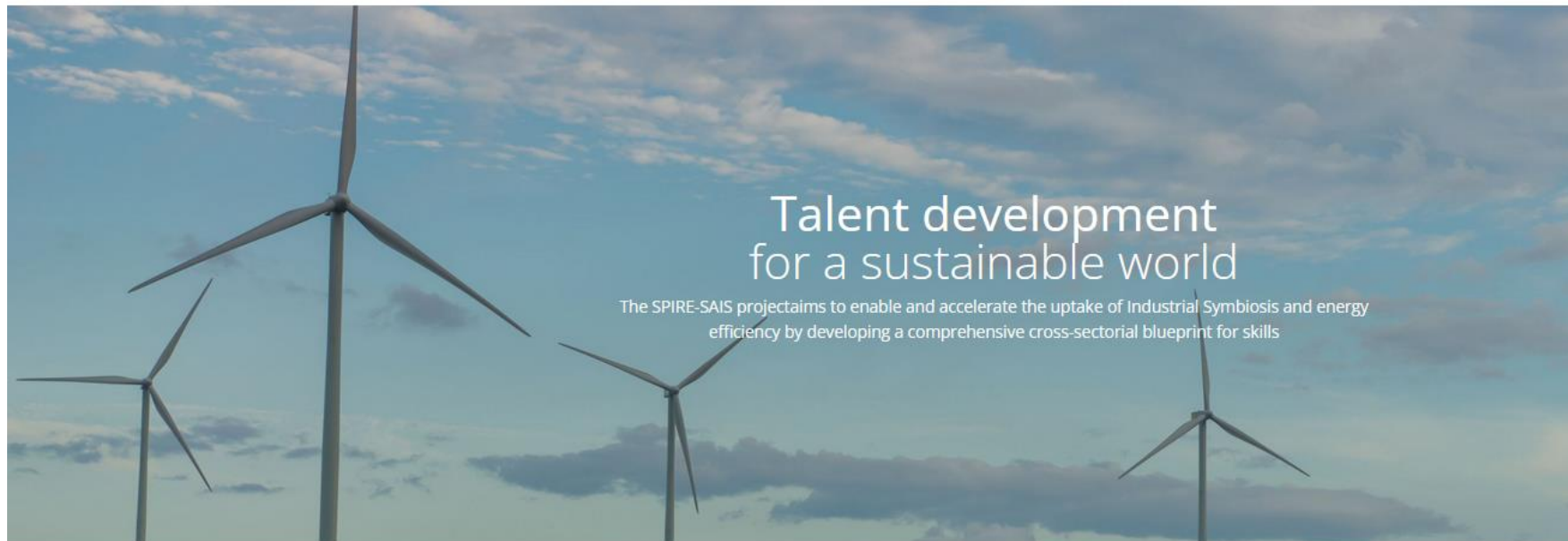
Functional  
Areas

IS  
Facilitator

# Online Training Platform: SKILLS4Planet

 SKILLS4Planet SPIRE Project

AE



Talent development  
for a sustainable world

The SPIRE-SAIS project aims to enable and accelerate the uptake of Industrial Symbiosis and energy efficiency by developing a comprehensive cross-sectorial blueprint for skills

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# SKILLS4Planet Online Training Platform

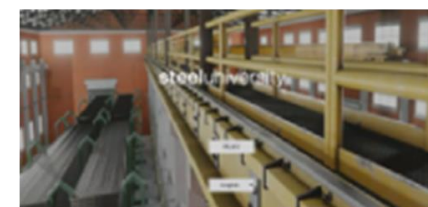


Hosting system for engaging and immersive digital learning solutions

-  Game-based learning and simulations
-  3D Animated Videos
-  Interactive 3D Models
-  E-learning
-  VR/AR solutions
-  Webinars



Basic Oxygen steelmaking simulation



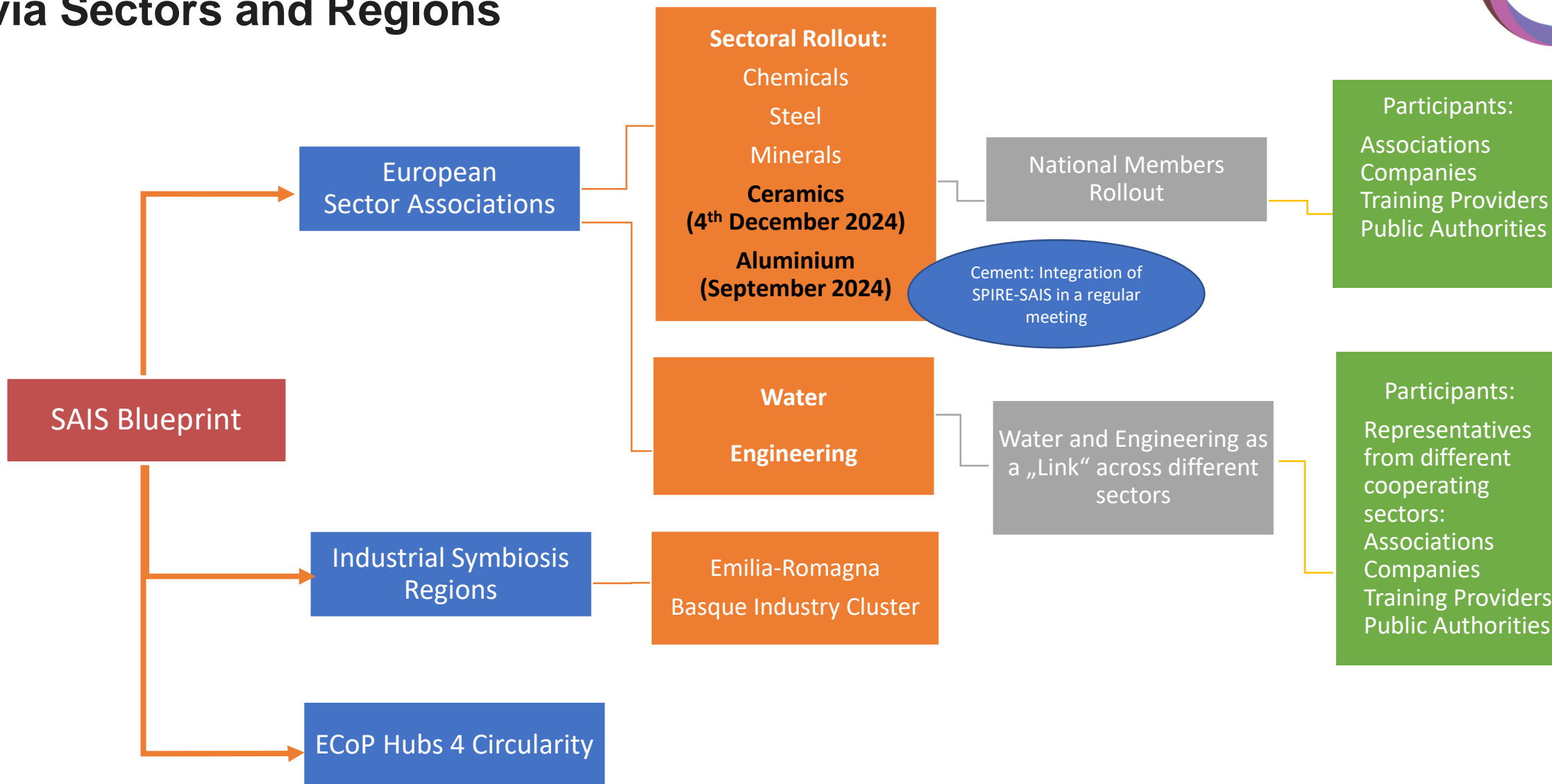
Virtual Reality (VR) games for safety training



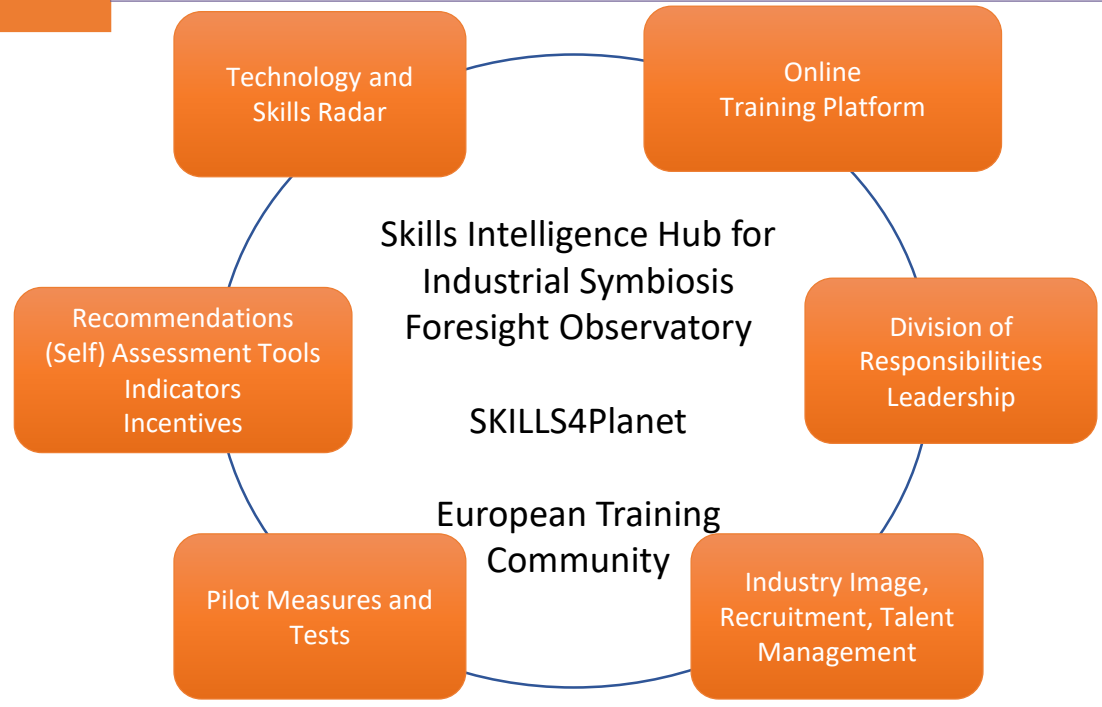
3D Interactive model of Blast Furnace



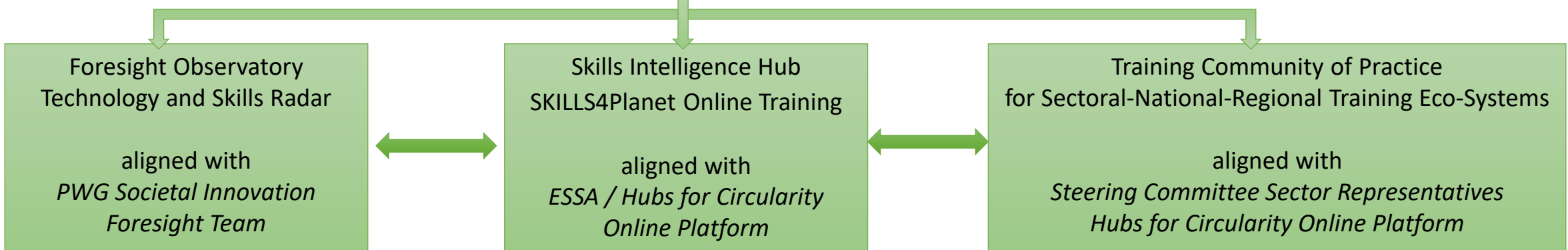
# Open Coordination of the Rollout via Sectors and Regions



# SPIRE-SAIS European Governance Structure

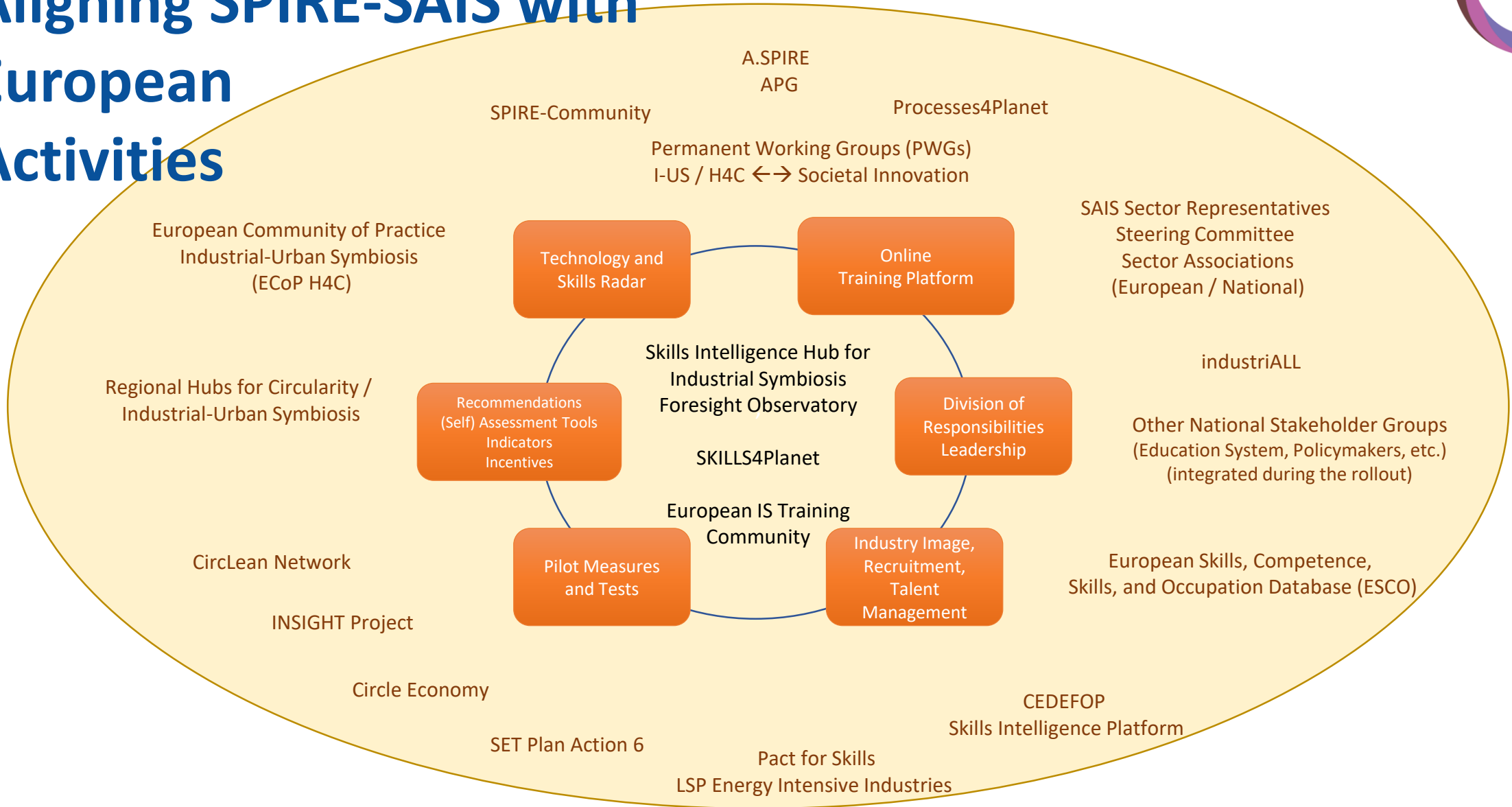


**A.SPIRE**  
*Pact for Skills: Large Scale Partnership Energy Intensive Industries*



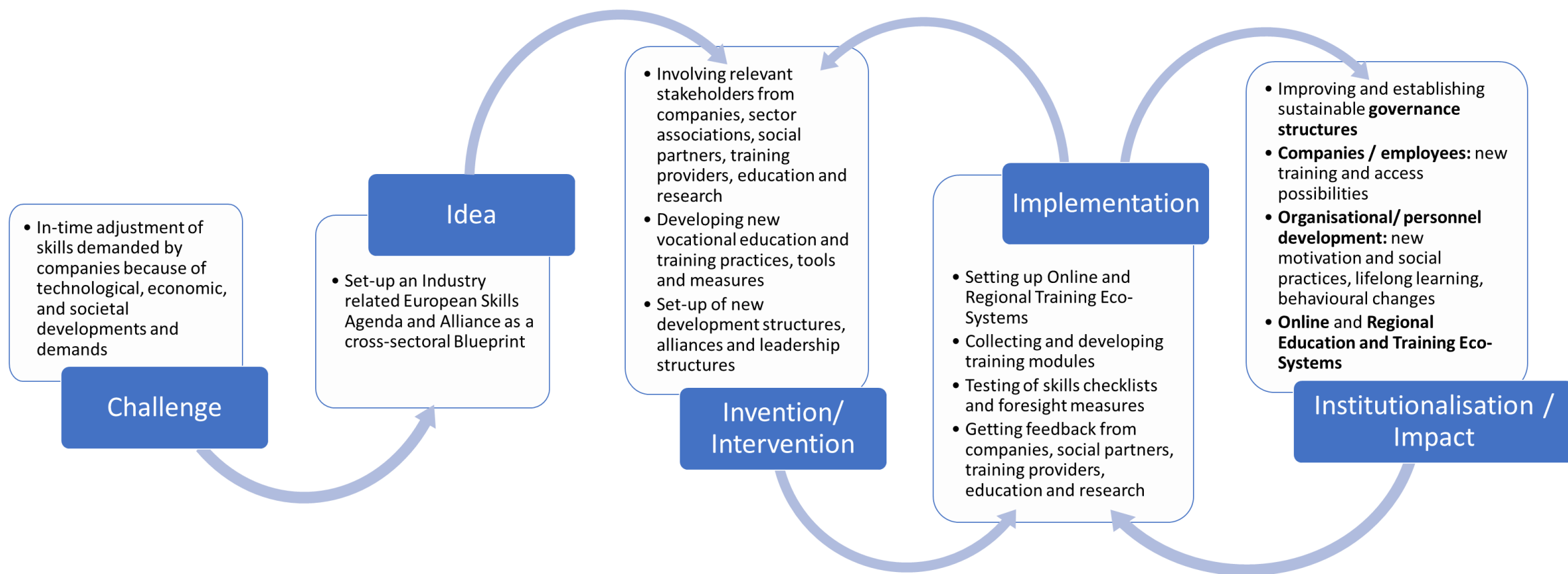
*Connection with other European Activities in Relation to Skills*

# Aligning SPIRE-SAIS with European Activities





# Skills Alliance and Strategy Building as a Social Innovation Process



## **SKILLS4Planet Training Platform**

**Jorge Muract, worldsteel / steeluniversity**

# **Implementation and Rollout of the European Blueprint SPIRE-SAIS Policy Recommendations**

**Andrea Tropeoli, RINA**

**Step into Action: Shaping the „Circular“ Future of  
Industrial Symbiosis and Energy Efficiency**

**Miikka Nieminen, EUROFER (Moderator)**

**Aurela Shtiza, IMA Europe**

**Christian Leroy, European Aluminium**

**Klaus Peters, European Steel Technology Platform ESTEP**

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**SPIRE-SAIS Sectoral Blueprint: The European Challenge in Implementing  
IS and EE Skills and Jobs in the Future Process Industry**

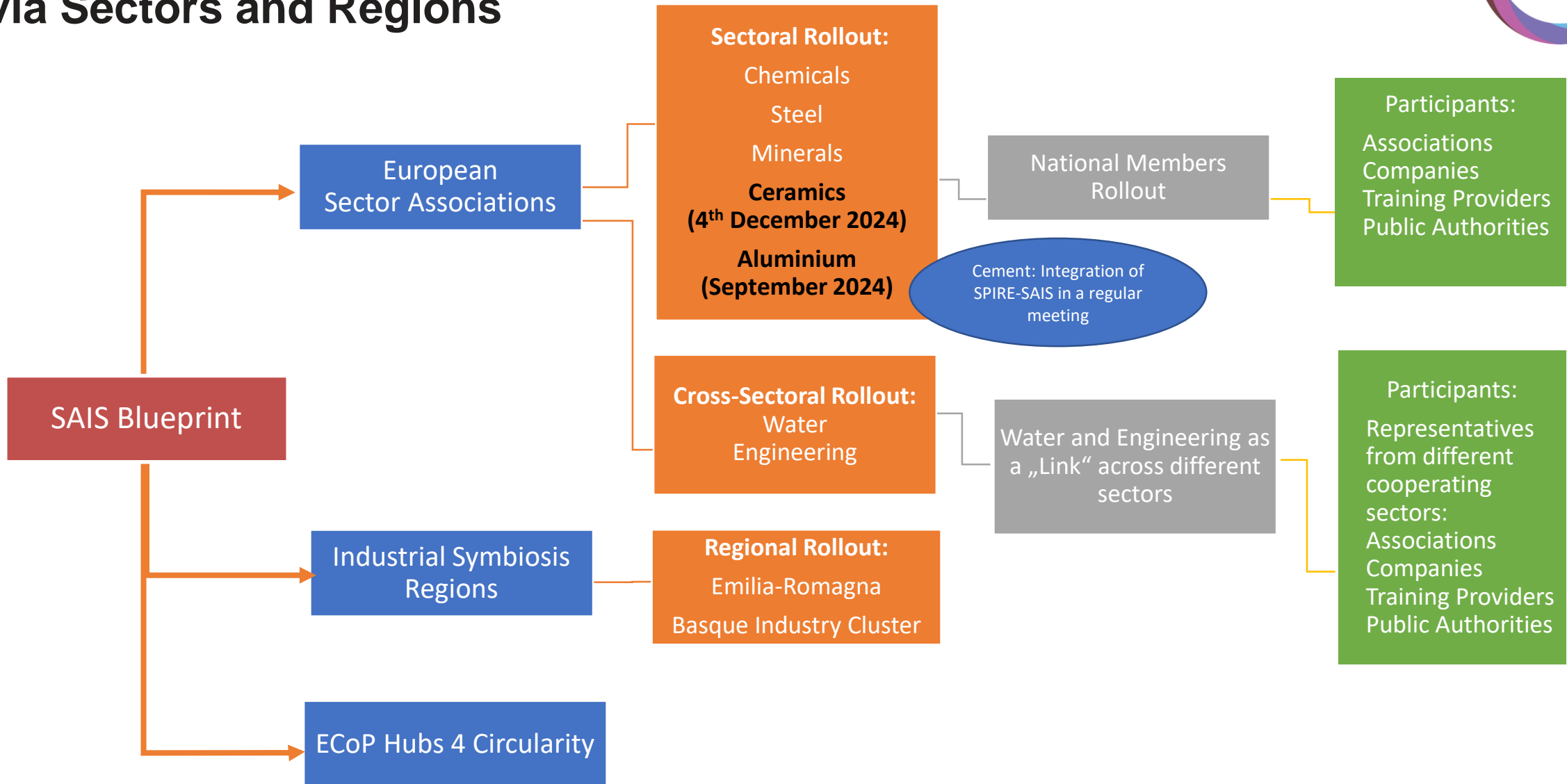
Veit Echterhoff, thyssenkrupp Steel Europe  
Monica Perez-Clausen, AGBAR



**The European Community of Practice: Sectoral and Regional Strategies for Future Skills for IS and EE in the Industry** Moderator: Clara Behrend – TU Dortmund

**SPIRE-SAIS FINAL CONFERENCE, 23 MAY 2024**

# Open Coordination of the Rollout via Sectors and Regions



# Common Topics

- Awareness for Industrial Symbiosis
- Transversal skills, soft skills AND technical skills (for resource management and collaboration)
- Recruitment and retention needs differ between sectors and regions
- Industrial Symbiosis is an opportunity
  - Challenge: replicate practices & apply valuable IS solutions
- EU policies often evolve and change faster than training offers



# The European Community of Practice: Sectoral and Regional Strategies for Future Skills in the IS and EE Industry

Moderator: Clara Behrend, TU Dortmund University

## Sectoral Roll-out:

ITC Ceramics Newcomer Training – Teresa Ros, ITC

European Junior Water Programme – Naomi Timmer, H2O People

## Regional Roll-out

Emilia Romagna – Daniela Sani and Paola Valandro, ART-ER

Basque Country – Félix Bayón, Sidenor

**H4C Community of Practice** – James Woodcock, International Synergies

## Future Skills – Pitches of Other Findings and Perspectives

**Community of Practice Industry 5.0** - Daniela Angione, InnoGlobal

**BRIDGES 5.0** - Steven Dhondt, TNO

**A.SPIRE/P4Planet** - Raquel Almeida, ISQ

**RACE** - Jan Eggert, EIT RawMaterials

**ChemSkills** - Anni Siltanen, ECEG

**greenSME: Strengthening manufacturing SMEs for sustainability**

- Clara Behrend, TU Dortmund University

**IS2H4C** – Michael Kohlgrüber, TU Dortmund University



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**Looking forward:  
Large Scale Skills Partnership Energy Intensive Industries and Pact for Skills**

**Felix Rohn, European Commission  
Antonius Schröder, TU Dortmund University**

**SPIRE-SAIS FINAL CONFERENCE, 23 MAY 2024**

## Large Scale Partnership for



Find out more:



## Energy-Intensive Industries (LSP EII)

The **Pact for Skills** is comprising 14 industrial ecosystems and more than 2,500 members

The **LSP EII** is one of the ecosystems and is focussing on Energy-Intensive Industries:

- ▶ it is based on and further developing two sectoral Alliances:



### Composition of LSP EII

- ▶ sectors represented so far: Steel, Minerals, Water, Engineering, Logistics, Non-Ferrous Metals (Aluminium), Ceramics, Raw Materials, Welding, Chemicals, Cement
- ▶ Blueprint members and new members
- ▶ 41 signatories: 8 companies (also training providers), 12 industry associations, 1 union, 1 industry park, 6 training providers, 13 consultancies and research institutions (most of them are also training providers)



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# Already Participating Organisations

- 1 A.SPIRE
- 2 ArcelorMittal
- 3 Cardiff University
- 4 CELSA Group
- 5 RINA Consulting - Centro Sviluppo Materiali S.p.A.
- 6 CIELFFA
- 7 CIRCE - Centro Tecnológico
- 8 EIT RawMaterials GmbH
- 9 The European Steel Association, EUROFER
- 10 European Federation for Welding, Joining and Cutting
- 11 Ferriere Nord
- 12 H2O-People
- 13 Höchst Industrie Park
- 14 IDENER
- 15 IMA-Europe
- 16 National Research&Development Institute for Non-ferrous and Rare Metals - IMNR
- 17 IndustriAll European Trade Union
- 18 INEGI - Institute of Science and Innovation in Mechanical and Industrial Engineering
- 19 InnoGlobal
- 20 ISQ - Instituto de Soldadura e Qualidade
- 21 Asocaión de Investigación de las Industrias Cerámicas (ITC-AICE)
- 22 Liberty Steel Group
- 23 EYDE Cluster
- 24 Pittini Group
- 25 SCUOLA SUPERIORE SANT'ANNA
- 26 Sidenor Aceros Especiales SLU
- 27 TU Dortmund University - Social Research Centre sfs
- 28 thyssenkrupp Steel Europe AG
- 29 University of Deusto
- 30 World Steel Association
- 31 Fundacion Zaragoza Logistics Center
- 32 ESTEP – European Steel Technology Platform
- 33 Institute of Philosophy and Sociology, Bulgarian Academy of Sciences (IPS-BAS)
- 34 UNESID
- 35 NEHEM BV
- 36 CiaoTech Srl.
- 37 Universidade Lisboa
- 38 European Chemical Employers Group ECEG
- 39 European Aluminium
- 40 APQuimica
- 41 BASTAS BASKENT CIMENTO SAN. VE TIC. A.S.



## Energy Intensive Industries

The Energy-Intensive Industries ecosystem includes raw materials, chemicals, iron and steel, forest-based products, plastics, refining, cement, rubber, metals and fertilisers.



**PACT FOR  
SKILLS** *Leader*

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[www.spire2050.eu/sais](http://www.spire2050.eu/sais)

ABOUT

OBJECTIVES

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--Deliverables

--Publications

NEWSLETTER

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**SPIRE-SAIS Deliverable 2.1**

Report on *Industrial Symbiosis and Energy Efficiency in European Process Industry: State of Art and Future Scenario (v2, July 2022)* describing the current state of the implementation of the Industrial Symbiosis and Energy Efficiency concepts in the European process industries.

**SPIRE-SAIS Deliverable D3.2**

Report on *(Company) Skills Requirements and Foresight* providing more insights into industry skills requirements.

**SPIRE SAIS Deliverable D4.1**

Mapping of current VET provision (Version 1)

**SPIRE-SAIS Deliverable D5.1**

*Training Framework Version 1 2021* covering training courses, measures, arrangements, tools and activities for integration within VET, company and association training programmes.

**SPIRE-SAIS Deliverable D5.2**

*Blueprint Prototype 2021* analysing the current state of implementation of industrial symbiosis and energy efficiency concepts in the European process industry and the related skills needs.

**Factsheets**

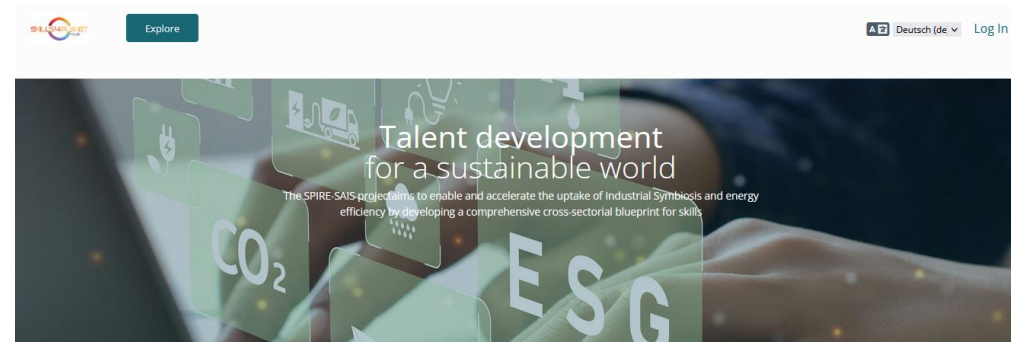
WP2 Technological Development

WP3 Skills Requirements

WP4 VET Systems

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